

EasySpheres Incorporated

Part Number: 10-1090-XX (-XX denotes sphere size)		
Version No: 2.3		
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements		

SECTION 1 Identification

Product Identifier

Product name	Solder Spheres Sn10Pb90	
Synonyms	High Temp. Solder Spheres	
Other means of identification	10-1090-XX(-XX denotes sphere size)	

Issue Date: 22/04/2023 Print Date: 22/04/2023

L.GHS.USA.EN

Recommended use of the chemical and restrictions on use

Relevant identified uses	BGA ball replacement and attach
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	EasySpheres Incorporated	
Address	12012 SW Powell Butte Hwy Powell Butte Oregon 97753 United States	
Telephone	(858) 486-4068	
Fax	Not Available	
Website	www.easyspheres.com	
Email	admin@easyspheres.com	

Emergency phone number

Association / Organisation	CHEMTREC 24-Hour Emergency Response	
Emergency telephone numbers	(800) 424-9300	
Other emergency telephone numbers	8584864068	

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond

200

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification

Serious Eye Damage/Eye Irritation Category 2A, Reproductive Toxicity Category 1B, Reproductive Toxicity Effects on or via Lactation, Hazardous to the Aquatic Environment Acute Hazard Category 2

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H319	Causes serious eye irritation.	
H360	May damage fertility or the unborn child.	
H362	May cause harm to breast-fed children.	
H401	Toxic to aquatic life.	

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P263	Avoid contact during pregnancy/while nursing.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P337+P313	If eye irritation persists: Get medical advice/attention.	

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
7440-31-5	10	tin
7439-92-1	90	lead

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
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	 Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. DO NOT attempt to remove particles attached to or embedded in eye . Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise: INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- Particles of less than 1 um diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 ug/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 ug/dL; stop CaNa2EDTA if blood lead decreases below 40 ug/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 ug/100 ml	Not Critical	
2. Lead in urine	150 ug/gm creatinine	Not Critical	В
3. Zinc protoporphyrin in blood	250 ug/100 ml erythrocytes OR 100 ug/100 ml blood	After 1 month exposure	В

B: Background levels occur in specimens collected from subjects NOT exposed.

SECTION 5 Fire-fighting measures

Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

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DO NOT USE WATER, CO2 or FOAM.

- ▶ Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.
- Chemical reaction with CO2 may produce flammable and explosive methane.
- ▶ If impossible to extinguish, withdraw, protect surroundings and allow fire to burn itself out.
- **DO NOT** use halogenated fire extinguishing agents.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Reacts with acids producing flammable / explosive hydrogen (H2) gas
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Special protective equipment and precautions for fire-fighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 Do NoT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. Do NoT use water or foam as generation of explosive hydrogen may result. With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal. Generally, metal fire risks exist when sawdust, machine shavings and other metal 'fines' are present. Metal powders, while generally regarded as non-combustible: May burn when metal is finely divided and energy input is high. May burn when metal is finely divided and energy input is high. May burn when metal is finely divided and energy input is high. May react explosively with water. May ReIGNITE after fire is extinguished. Will burn with intense heat. Note: Metal dust fires are slow moving but intense and difficult to extinguish. Containers may explode on heating. Dusts or fumes may form explosive mixtures with air. Gases generated in fire may be poisonous, corrosive or irritating. Hot or burning metals may react violently upon contact with other materials, such as oxidising agents and extinguishing agents used on fires involving ordinary combustibles or flammable liquids. Some metals can continue to burn in carbon dioxide, nitrogen, water, or steam atmospheres in which ordinary combustibles or flammable liquids. Some metals can continue to burns with intense heat. Decomposition may produce toxic fumes of: metal oxides May emit poisonous fumes. May emit poisonous fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

 Clean up waste regularly and abnormal spills immediately. Avoid breathing dust and contact with skin and eyes. Wear protective clothing, gloves, safety glasses and dust respirator. Use dry clean up procedures and avoid generating dust. Vacuum up or sweep up. NOTE: Vacuum cleaner must be fitted with an exhaust micro filter (H-Class HEPA type) (consider explosion-proof machines designed to be grounded during storage and use). H-Class HEPA filtered industrial vacuum cleaners should NOT be used on wet materials or surfaces.
 Dampen with water to prevent dusting before sweeping.

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	 Plage in quitable containers for disposal
	Place in suitable containers for disposal.
	Environmental hazard - contain spillage.
	Environmental hazard - contain spillage.
	· Do not use compressed air to remove metal dusts from floors, beams or equipment
	Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
	· Use non-sparking handling equipment, tools and natural bristle brushes.
	· Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and
	transfer operations
	Cover and reseal partially empty containers.
	Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
	If molten:
	Contain the flow using dry sand or salt flux as a dam.
	All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or
Major Spills	specially coated, rust free and approved for such use.
	Allow the spill to cool before remelting scrap.
	Moderate hazard.
	CAUTION: Advise personnel in area.
	 Alert Emergency Services and tell them location and nature of hazard.
	Control personal contact by wearing protective clothing.
	Prevent, by any means available, spillage from entering drains or water courses.
	Recover product wherever possible.
	IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other
	containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
	 ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
	 If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

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Store away from incompatible materials and foodstuff containers.
Protect containers against physical damage and check regularly for leaks.
 Observe manufacturer's storage and handling recommendations contained within this SDS.
For major quantities:
Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including
stormwater, ground water, lakes and streams}.
• Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require
consultation with local authorities.

Conditions for safe storage, including any incompatibilities

Suitable container	Bulk bags: Reinforced bags required for dense materials.
Storage incompatibility	The material is described as an electronegative metal. The activity or electromotive series of metals is a listing of the metals in decreasing order of their reactivity with hydrogen-ion sources such as water and acids. In the reaction with a hydrogen-ion source, the metal is oxidised to a metal ion, and the hydrogen ion is reduced to H2. The ordering of the activity series can be related to the standard reduction potential of a metal cation. The more positive the standard reduction potential of the cation, the more difficult it is to oxidise the metal to a hydrated metal cation and the later that metal falls in the series * very electropositive metals * electronegative metals. He corpositive metals * electronegative metals. He corpositive metals * electronegative metals. He corpositive metals. He corpositive metals. * are not oxidised by H+ (acids) * are good oxidising agents * oxidise H2 producing H+ and depositing the metals from an aqueous solution * produce cations that will oxidise more active metals to the cation - the less active metal is deposited as the metal Electronegative metals are not corroded by oxygen. They are called "nobel metals" and are used in coinage and jewelry. Some in this group are slowly oxidised. The oxides formed are not very stable and can be decomposed by heating. Metals in this group are botained by thermal decomposition of their oxides. Although non-oxidising acids can't attack electronegative metals, oxidising acids (such as nitric acid) often dissolve them. http://www.wou.edu/las/physci/ch412/activity.htm * Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride. * These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised tues - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.

- X Must not be stored together
- **0** May be stored together with specific preventions
- + May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tin	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs)	tin	Particulates Not Otherwise Regulated (PNOR)-	5 mg/m3	Not Available	Not Available	Not Available

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Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Table Z-1		Respirable fraction				
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	tin	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	tin	Tin	2 mg/m3	Not Available	Not Available	[*Note: The REL also applies to other inorganic tin compounds (as Sn) except tin oxides.]
US OSHA Permissible Exposure Limits (PELs) Table Z-1	lead	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	lead	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	lead	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	lead	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	lead	Lead	0.050 mg/m3	Not Available	Not Available	See Appendix C [*Note: The REL also applies to other lead compounds (as Pb) see Appendix C.]

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
tin	6 mg/m3	67 mg/m3		400 mg/m3
lead	0.15 mg/m3	120 mg/m3		700 mg/m3
Ingredient	Original IDLH		Revised IDLH	
tin	Not Available		Not Available	
lead	Not Available		Not Available	

MATERIAL DATA

The lead concentration in air is to be maintained so that the lead concentration in workers' blood remains below 0.060 mg/100 g of whole blood. The recommended TLV-TWA has been derived following a review of reports of adverse effects on reproduction, blood-pressure and other end-points of toxicity. A particular focus was an assessment of pre-natal blood lead (PbB) levels and post-natal cognitive levels. The fact that lead is a cumulative toxicant which can produce subtle, persistent and apparently permanent effects in the off-spring of lead exposed women is of particular concern. A current view holds that the identification of the PbB levels, that are protective during a working lifetime, is a necessary prerequisite in the recommendation of the TLV because PbB values, rather than workplace air lead concentrations, are more clearly related to adverse health effects.

(see Biological Exposure Index - BEI - in "Advice to Doctor".)

Exposure controls

	 Metal dusts must be collected at the source of generation as they are potentially explosive. Avoid ignition sources. Good housekeeping practices must be maintained. Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary
	explosions.
	Do not use compressed air to remove settled materials from floors, beams or equipment
	Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation.
Appropriate engineering	• Use non-sparking handling equipment, tools and natural bristle brushes. Cover and reseal partially empty containers. Provide
controls	grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations.
	Do not allow chips, fines or dusts to contact water, particularly in enclosed areas.
	Metal spraying and blasting should, where possible, be conducted in separate rooms. This minimises the risk of supplying
	oxygen, in the form of metal oxides, to potentially reactive finely divided metals such as aluminium, zinc, magnesium or titanium.
	Work-shops designed for metal spraying should possess smooth walls and a minimum of obstructions, such as ledges, on which dust accumulation is possible.
	 Wet scrubbers are preferable to dry dust collectors.

	 Bag or filter-type collectors should be sited outside the workrooms and be fitted with explosion relief doors. Cyclones should be protected against entry of moisture as reactive metal dusts are capable of spontaneous combustion in humid or partially wetted states. Local exhaust systems must be designed to provide a minimum capture velocity at the fume source, away from the worker, of 0.5 metre/sec. Local ventilation and vacuum systems must be designed to handle explosive dusts. Dry vacuum and electrostatic precipitators must not be used, unless specifically approved for use with flammable/ explosive dusts. 			
	Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.			apture
	Type of Contaminant:		Air Speed:	
	welding, brazing fumes (released at relatively low velocity	into moderately still air)	0.5-1.0 m/s (100-200 f/min.)	
	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air c		
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high	n toxicity	
	3: Intermittent, low production.	3: High production, hea	vy use	
	4: Large hood or large air mass in motion	4: Small hood-local con	trol only	
	Simple theory shows that air velocity falls rapidly with dista generally decreases with the square of distance from the e extraction point should be adjusted, accordingly, after refer extraction fan, for example, should be a minimum of 1-2.5 distant from the extraction point. Other mechanical conside apparatus, make it essential that theoretical air velocities a installed or used.	xtraction point (in simple ence to distance from the m/s (200-500 f/min.) for e rations, producing perfor	cases). Therefore the air spee e contaminating source. The a extraction of gases discharged rmance deficits within the extra	ed at the ir velocity at the 2 meters action
Individual protection measures, such as personal protective equipment				
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 			
Skin protection	See Hand protection below			
	The selection of suitable gloves does not only depend on the manufacturer to manufacturer. Where the chemical is a precommon not be calculated in advance and has therefore to be of the exact break through time for substances has to be obtered when making a final choice. Personal hygiene is a key element of effective hand care. Of should be washed and dried thoroughly. Application of a not suitability and durability of glove type is dependent on usage frequency and duration of contact, chemical resistance of glove material, glove thickness and	paration of several subs hecked prior to the applic ained from the manufactu Gloves must only be worr n-perfumed moisturiser	tances, the resistance of the g cation. urer of the protective gloves ar n on clean hands. After using g is recommended.	love material
Hands/feet protection	 dexterity Select gloves tested to a relevant standard (e.g. Europe Et When prolonged or frequently repeated contact may occur greater than 240 minutes according to EN 374, AS/NZS 21 When only brief contact is expected, a glove with a protect according to EN 374, AS/NZS 2161.10.1 or national equival Some glove polymer types are less affected by movement long-term use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are Excellent when breaktbrough time > 480 min 	r, a glove with a protection 61.10.1 or national equiv tion class of 3 or higher alent) is recommended. t and this should be take	on class of 5 or higher (breakth valent) is recommended. (breakthrough time greater that	nrough time an 60 minutes

Excellent when breakthrough time > 480 min
Good when breakthrough time > 20 min
Fair when breakthrough time < 20 min

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	 Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Protective gloves eg. Leather gloves or gloves with Leather facing Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. polychloroprene. hitrile rubber. butyl rubber. butyl rubber. butyl rubber. butyl rubber. polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

• Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

• Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.

• Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

· Use approved positive flow mask if significant quantities of dust becomes airborne.

· Try to avoid creating dust conditions.

Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.

P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles Suitable for:

· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

· Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

SECTION 9 Physical and chemical properties

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Information on basic physical and chemical properties

Appearance	Gray		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Not normally a hazard due to non-volatile nature of product
Ingestion	Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions. Good hygiene practice requires that exposure be kept to a

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	minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. There is sufficient evidence to establish a causal relationship between human exposure to the material and impaired fertility Excessive exposure to lead can affect the blood, the nervous system, heart, endocrine organs and the immune system and the digestive system. The synthesis of haemoglobin is inhibited and can result in anaemia. If left untreated, neuromuscular dysfunction, possible paralysis and encephalopathy (brain tissue damage) may result. Other symptoms of overexposure include joint and muscle parin, weakness of the extensor muscles (frequently the hand and wrist), headache, dizziness, abdominal pain, diarrhoea, constipation, nausea, vomiting, blue line on the gums, insomnia and metallic taste. High body levels produce cerebrospinal pressure, brain damage with stupor leading to coma and, in some cases, death. Early symptoms of lead poisoning ("plumbism") include anorexia and loss of weight, constipation, apathy or irritability, occasional vomiting, fatigue, headache, weakness, and a metallic taste in the mouth. Advanced poisonings are characterised by intermittent vomiting, irritability, nervousness, myalgia of the arms and legs (often with wrist and foot drop). Severe poisonings may produce persi

	ΤΟΧΙΟΙΤΥ	IRRITATION
Solder Spheres Sn10Pb90	Not Available	Not Available
	тохісіту	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
tin	Inhalation(Rat) LC50: >4.75 mg/l4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
	тохісіту	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
lead	Inhalation(Rat) LC50: >5.05 mg/l4h ^[1]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]	
	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS.	
Legend:	1. Value obtained from Europe ECHA Registered Su	ibstances - Acute toxicity 2. Value obtained from manufacturer's SDS.

Solder Spheres Sn10Pb90	Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies.
TIN	No significant acute toxicological data identified in literature search.

LEAD	WARNING: Lead is a cumulative poison and ha pregnant workers.	s the potential to cause abortion a	and intellectual impairment to unborn children of
Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	✓
Serious Eye Damage/Irritation	~	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×
	Le	gend: 🗙 – Data either not ava	ailable or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species		Value	Source
Solder Spheres Sn10Pb90	Not Available Not Available		Not Available	Not Available		Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
tin	NOEC(ECx)	168h	Crustacea		<0.005mg/l	2
	EC50	72h	Algae or other aquatic plants	;	>0.0192mg/l	2
	LC50	96h	Fish		>0.0124mg/l	2
	Endpoint	Test Duration (hr)	Species	Va	alue	Source
lead	NOEC(ECx)	672h	Fish	0.0	00003mg/l	4
	EC50	96h	Algae or other aquatic plants	0.2	282-0.864mg/l	4
	EC50	72h	Algae or other aquatic plants	0.0	0205mg/l	2
	LC50	96h	Fish	0.0	0079mg/l	2
	EC50	48h	Crustacea	0.0	029mg/l	2
Legend:	4. US EPA, Eco		e ECHA Registered Substances - Ecotox Data 5. ECETOC Aquatic Hazard Assessi	•		

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites. For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.

Lead is primarily an atmospheric pollutant that enters soil and water as fallout, a process determined by physical form and particle size. Lead in the form of alkyls has been introduced to the environment primarily from leaded petrol. These are converted to water-soluble lead compounds of high toxicity and availability to plants. Such compounds easily leach from soil to contaminate water sources close to highways. Lead that has entered the aquatic system from run-off or as fallout of insoluble precipitates is found in sediments. The biological methylation of inorganic lead by lake sediment micro-organisms has been demonstrated although its significance is not entirely clear. Other forms of soluble or insoluble lead may also enter the environment and undergo bioaccumulation through a series of biological incidents.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

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Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients
Mobility in soil	
Ingredient	Mobility

SECTION 13 Disposal considerations

Waste treatment methods

	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible.
	Otherwise:
	If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to
	store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
	Where possible retain label warnings and SDS and observe all notices pertaining to the product.
Product / Packaging	DO NOT allow wash water from cleaning or process equipment to enter drains.
disposal	It may be necessary to collect all wash water for treatment before disposal.
	In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
	Where in doubt contact the responsible authority.
	Recycle wherever possible or consult manufacturer for recycling options.
	 Consult State Land Waste Management Authority for disposal.
	 Bury residue in an authorised landfill.
	 Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

|--|

Shipping container and transport vehicle placarding and labeling may vary from the below information. Products that are regulated for transport will be packaged and marked as Dangerous Goods in Excepted Quantities according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

No Data available for all ingredients

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tin	Not Available
lead	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tin	Not Available
lead	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

International WHO List of Proposed Occupational Exposure Limit (OEL)	US NIOSH Recommended Exposure Limits (RELs)
Values for Manufactured Nanomaterials (MNMS)	US OSHA Permissible Exposure Limits (PELs) Table Z-1
JS - Alaska Air Quality Control - Concentrations Triggering an Air Quality	US OSHA Permissible Exposure Limits (PELs) Table Z-3
pisode for Air Pollutants Other Than PM-2.5	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
S - Massachusetts - Right To Know Listed Chemicals	
S DOE Temporary Emergency Exposure Limits (TEELs)	
ad is found on the following regulatory lists	
nemical Footprint Project - Chemicals of High Concern List	US CWA (Clean Water Act) - Priority Pollutants
ternational Agency for Research on Cancer (IARC) - Agents Classified by	US CWA (Clean Water Act) - Toxic Pollutants
e IARC Monographs	US DOE Temporary Emergency Exposure Limits (TEELs)
ternational Agency for Research on Cancer (IARC) - Agents Classified by	US EPA Integrated Risk Information System (IRIS)
e IARC Monographs - Group 1: Carcinogenic to humans	US EPCRA Section 313 Chemical List
ternational Agency for Research on Cancer (IARC) - Agents Classified by	US National Toxicology Program (NTP) 15th Report Part B. Reasonably
e IARC Monographs - Group 2B: Possibly carcinogenic to humans	Anticipated to be a Human Carcinogen
ternational WHO List of Proposed Occupational Exposure Limit (OEL)	US NIOSH Recommended Exposure Limits (RELs)
alues for Manufactured Nanomaterials (MNMS)	US OSHA Carcinogens Listing
S - Alaska Air Quality Control - Concentrations Triggering an Air Quality	US OSHA Permissible Exposure Limits (PELs) Table Z-1
bisode for Air Pollutants Other Than PM-2.5	US OSHA Permissible Exposure Limits (PELs) Table Z-3
S - California - Biomonitoring - Priority Chemicals	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
S - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for hemicals Causing Reproductive Toxicity	US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements
S - California Proposition 65 - No Significant Risk Levels (NSRLs) for	Nothouton Requirements
arcinogens	
S - California Proposition 65 - Reproductive Toxicity	
S - California Safe Drinking Water and Toxic Enforcement Act of 1986 - roposition 65 List	
IS - Massachusetts - Right To Know Listed Chemicals	

US - Massachusetts - Right To Know Listed Chemicals

US Clean Air Act - Hazardous Air Pollutants

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

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Name	Reportable Quantity in Pounds (Ib)	Reportable Quantity in kg
lead	10	4.54

State Regulations

US. California Proposition 65

WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tin; lead)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (tin; lead)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	22/04/2023
Initial Date	23/04/2023

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references. The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard **OSF: Odour Safety Factor** NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors BEI: Biological Exposure Index**

AlIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances